



the pressure equipment safety authority

GRADE B PRESSURE WELDER:
Application for Certificate of Competency /
Performance Qualification

Tel: 780-437-9100
Fax: 780-437-7787
welding@absa.ca
AB-68 2024-11

A. I, _____ (Last Name) _____ (Initial) _____ (First Name) _____ Date of Birth (YYYY/MM/DD)
of, _____ Mailing Address (Apt / Street / PO Box) _____ (City) _____ (Province) _____ (Postal Code)
Home Tel.: _____ Bus. Tel.: _____ Email: _____

B. am the holder of an Inter-provincial Red Seal or Journeyman Certificate (No. #) _____

C. I am selecting the following test option
[] SMAW Root Pass (E-6010)/SMAW Fill & Cap Pass (E-7018) or
[] GTAW Root Pass (ER70S-2)/SMAW Fill & Cap Pass (E-7018).

D. My preferred test location is _____, in the month of _____ (see page 3 for test centre locations).

I do hereby make application to obtain an Alberta Grade "B" Pressure Welders Certificate of Competency under the Safety Codes Act and Regulation and I declare that the information provided is correct.

(Signature of Applicant) (Date)

Please submit copies of these documents with this form:

- a) Alberta Journeyman Certificate of Proficiency issued under the Apprenticeship and Industry Training Act, OR
b) Journeyman Welder's Interprovincial Red Seal Certificate of Competency from another jurisdiction, OR
c) Alberta Journeyman Equivalency Document issued by Alberta Career Development and Employment; OR
d) Welder Trade Certificate as defined by the Apprenticeship and Industry Training Act; AND
e) MUST Include Government issued Photo ID (i.e.: valid driver's license).

FOR ABSA USE ONLY:

Table with columns for SMAW and GTAW processes, including fields for Max Deposited Weld Metal, Filler Metal Group, Backing, Material, Min. Pipe Diameter, Position Qualified, Progression, and Backing Gas.

(Date of Test) (Date of Expiry) (Safety Codes Officer) (Date)

(SCO E&C) (Date)



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Name of Applicant: _____
(Last Name) (Initial) (First Name) Date of Birth (YYYY/MM/DD)

Payment: A fee of \$278.50 is required for scheduling.

| | |
|--|---|
| <p>Cheque payable to: ABSA, the pressure equipment safety authority 9410 – 20th Avenue Edmonton, AB T6N 0A4 **N.S.F. Cheques Subject to \$28.75 Fee</p> <p>Phone: (780) 437-9100 Fax: (780) 437-7787 Welders Toll free line: 1-877-433-8910 email to: welding@absa.ca www.absa.ca</p> | <p>NON-REFUNDABLE PAYMENT MADE BY:</p> <p>Amount: \$ _____ Cash* <input type="checkbox"/> Cheque** <input type="checkbox"/> MC* <input type="checkbox"/> Visa* <input type="checkbox"/> Debit* <input type="checkbox"/> AMEX <input type="checkbox"/></p> <p>*Debit Visa, Debit MasterCard, Cash and Debit accepted in person only (Edmonton and Calgary ABSA Offices)</p> <p>Cardholder Name: _____</p> <p>Card Number: _____</p> <p>Expiry Date: _____ (mm/yy)</p> <p>Cardholder Signature: _____</p> <div style="border: 1px solid black; padding: 5px; display: inline-block; margin-top: 10px;"> <p>CVV Number (3 or 4-digit number found on the back of your card)</p> <div style="border: 1px solid black; width: 60px; height: 30px; margin-left: 10px;"></div> </div> |
|--|---|

Note: If you are not satisfied with the outcome of your application regarding certification, please follow the appeal process as mentioned on the website: www.absa.ca



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General Information

- The fee is \$278.50 (payable by cash, Visa, Master Card, debit, money order)
- Appointments for the examination will not be scheduled until a completed application and the fee payment are received 21 days prior to the test date.
- Please arrive 30 minutes prior to test time.

* **NOTE: Test date may be cancelled 1 week before due to lack of applications**

| EDMONTON | CALGARY | GRANDE PRAIRIE | GRANDE PRAIRIE |
|---|--|--|---|
| Boilermakers Hall #146 15116 114 Avenue NW Edmonton, AB T5Z 2Z2 | Boilermakers Hall #146 11055 48 Street SE Calgary, AB T2C 1G8 | Northwestern Polytechnic Grande Prairie Campus GPC Room M122 10726 106 St Grande Prairie, AB T8V 4C4 Tel. (780) 539-2975 | Northwestern Polytechnic Fairview Campus 11235-98 Avenue Fairview, AB T0H 1L0 780-835-6600 |
| EDMONTON | VERMILION | MEDICINE HAT | FORT MCMURRAY |
| CLAC Alberta Training Welding Facility 14926-118 Avenue, Edmonton, AB T5V 1B8 | Lakeland College 5707 47 Ave W Tel. (780) 853-8539 | Medicine Hat College 299 College Dr SE Bay T4, RM T136 Tel. (403) 529-3975 | Keyano College 8115 Franklin Ave Tel. (780) 791-4988 |
| RED DEER Red Deer College 56 Ave & 32 Street RDC Weld Shop RM 824 Tel. (403) 342-3100 | | | |

NOTE: The test using the GTAW root option may not be available at all testing locations.

Test

- Coupon is a 6" Schedule 80 pipe
- Test positions are (2G horizontal) and (5G vertical)
- Electrodes used are:
Root E-6010 1/8" diameter, or
Root ER70S-2(3/32" or 1/8") diameter with a SFA 5.12 Classified Tungsten electrode (1/8" diameter) using 100% Argon shielding gas with no gas backing.
Fill and Cap E-7018 (diameters 3/32" and 1/8")

Please refer to the Grade B Welders' reference syllabus for details.

Items that candidates are required to bring for the test:

- Government Issued Photo ID (Drivers License, Passport)
- Either an Interprovincial Journeyman Certificate (Red Seal) or Alberta Journeyman Equivalency Document
- Safety glasses with permanent side shields
- Cotton or fire retardant coveralls
- CSA safety footwear with a class 1 label and green triangle
- Leather gloves

NOTE: Grinders are not supplied at all locations. Candidates are advised to bring a 5" grinder with a guard and a grinding disc rated for the grinder (guard cannot be altered and must have a handle).

Cancellation Policy

A candidate who fails to appear for the scheduled test must satisfy either of the following conditions, otherwise the fee paid will be considered forfeit:

1. Candidate must give 5 working days notice of intention to test at a later date – not including the test day, allowable one time only or
2. Candidate must, within 7 days after the test, give a satisfactory reason to the Administrator/Chief Inspector for the non-appearance.

Failure Policy

Candidates failing to pass two (2) consecutive tests shall not be permitted to take a further retest for a period of three (3) months from the date of their last test unless the candidate provides proof of having successfully completed an upgrading course in pressure welding satisfactory to the Administrator. This policy is in accordance with the Pressure Welders Regulation.

The personal information collected on this form is for the purpose of processing your Application for Performance Qualification of B Pressure Welder. This personal information collection is authorized by section 33(c) of the Freedom of Information and Protection of Privacy Act.

If you have any questions about the collection of personal information, you may contact generalinq@absa.ca, or by mail to ABSA, 9410 20 Ave. NW, Edmonton, AB, T6N 0A4